



Product Data Sheet

# Lexan® Exell® D Sheet

### Description

Lexan® Exell® D sheet is a transparent polycarbonate sheet with proprietary UV protection on both sides offering excellent weathering properties. With its excellent impact resistance it is ideally suited to a wide variety of building and construction applications.

Lexan Exell D sheet can be easily cold formed into gentle curves which make it ideal for skylights, covered walkways, barrel vaults etc. Lexan Exell D is thermoformable and can be thermoformed into the desired geometry whilst retaining the UV resistant coating specially developed for weather resistant applications.

### Product Range

Lexan Exell D sheet is normally manufactured in the standard sizes listed below. Deliveries from stock or cut to size can be ordered via our customer service organisation.

Standard gauge in mm 2 - 3 - 4 - 5 - 6 - 8		
Standard sizes:	Masking:	Standard colours:
2050 x 3050 mm	Top side: Coex. opal white PE/	clear code 112
2050 x 6050 mm	purple print	solar bronze code 5109
	Bottom side: Coex. transparent PE	solar grey code 713
		opal white code 82939
		opal white code 82943

### Light Transmission

Transparent Lexan Exell D sheet have excellent light transmission, between 84 and 87%. However for buildings in hot climates or with south facing aspects, Lexan Exell D is available in translucent bronze, grey and opal white. Lexan Exell D is essential opaque to all wave lengths below 385 nanometers. This useful shielding property can prevent discoloration of sensitive materials placed under or behind Lexan Exell D sheet.

### UV Protection

Lexan Exell D sheet has proprietary UV protected surfaces, giving excellent durability to outdoor weathering. This superior UV resistance and toughness of Lexan Exell D sheet is backed by a 10 years limited warranty against yellowing, loss of light transmission and breakage.

### Solar Control

Bronze, grey and opal white coloured Lexan Exell D sheet significantly reduce solar heat gain, cuts down the brightness of sunlight to a pleasant level, helping to maintain comfortable interior building temperatures.



Lexan Exell D sheet Colour Number	light transmission* %	solar reflection %	solar absorption %	direct solar transmission %	total solar transmission %	shading coefficient
Transparent 112	87	9	9	82	84	0.97
Bronze 519	50	7	38	55	65	0.75
Grey 713	50	7	38	55	65	0.75
Opal white 82939	50	20	29	51	58	0.67
Opal white 82943	25	54	18	28	33	0.38

\* Typical values only. Light transmission values may vary by plus or minus 5%.

## Sound Reduction

Installing Lexan Exell D into single or in overglazing with glass meets the acoustic requirements for today's glazing.

Acoustic insulation DIN 52210-75 Rw (dB)		Double glazing with glass		
Thickness (mm)	Lexan Exell D sheet Rw in dB	Air Space in mm	Glass (mm)	Rw in dB of combination
4	27	85	6	39
5	28	85	6	40
6	29	85	6	42
8	31	85	6	44

## Thermal Insulation

When using Lexan Exell D as single or in combination with glass considerable energy cost savings can be achieved by preventing excessive heat loss. Lexan Exell D as internal or external glazing can improve the burglary resistance. Lexan Exell D as external installations can protect against vandalism.

K-values W/M <sup>2</sup> •K		Double Glazing with glass		
Thickness (mm)	Lexan Exell D sheet W/m <sup>2</sup> •K	Air Space in mm	Thickness glass in mm	K-values combination W/m <sup>2</sup> •K
4	5.33	20-60	4	2.77
5	5.21	20-60	4	2.73
6	5.09	20-60	5	2.72
8	4.84	20-60	4	2.70

## Fire Performance

Lexan Exell D has a good fire performance against many national fire codes dependant on thickness and colour; please check with the local sales office for details.

## Chemical Resistance

Lexan Exell D sheet has sufficient resistance to most chemical substances encountered in normal building materials. Most common building materials are sealants, gaskets and the various cleaning media. Silicone sealants and neoprene or EPDM gaskets are generally recommended for use with Lexan Exell D sheet. It is strongly advised that when using glazing compounds or cleaning media to check compatibility before use.

## Norm prEN356

### Steel Ball Impact test

Lexan Exell D meets the highest impact performance required by the European Norm prEN356 for security glazing. A steel ball of 4.11 kg with a diameter of 100 mm is dropped freely from different heights onto the glazing specimen. The steel ball must impact the specimen 3 times. Lexan Exell D reached the highest standard required by the test at a thickness of 5 mm and above.

Category of resistance	Drop Height in mm	Total number of strikes	Code designation for category of resistance	Impact energy per stroke
P1A	1500	3 in a triangle	EN 356 P1A	62 Joule
P2A	3000	3 in a triangle	EN 356 P2A	123 Joule
P3A	6000	3 in a triangle	EN 356 P3A	247 Joule
P4A	9000	3 in a triangle	EN 356 P4A	370 Joule
P5A	9000	3x3 in a triangle	EN 356 P5A	370 Joule

## Cutting and Sawing

Lexan Exell D can be cut and sawn easily and accurately using standard workshop equipment. The sheet must always be securely clamped to avoid undesirable vibration and rough cut edges. The protective masking should be left on the sheet to prevent scratching and other surface damage.

## Design Freedom

Lexan Exell D sheet can be easily cold formed into gentle curves of 175 times the sheet thickness. It can also be cold line bent under an angle of a maximum of 90 using hydraulic workshop equipment. Lexan Exell D is a thermoformed sheet which can be thermoformed into the desired geometry whilst retaining the UV resistance.

## Thermal Expansion Allowance

Since Lexan Exell D sheet has a larger linear thermal coefficient of expansion than of the glazing profiles commonly used, care should be taken to allow free expansion of the sheet to avoid bowing. In general: Thermal expansion of the sheet is approximately 3 mm per linear meter.

Thermal Expansion/Sheet edge engagement		
Sash Dimensions (A+B) (mm)	Trim Sheet by C (mm)	Sheet edge engagement (mm)
300	1	6
300	1	6
300 - 600	1 - 2	6 - 9
600 - 900	2 - 3	9 - 12
900 - 1200	3 - 4	12 - 15
1200 - 1500	4 - 5	15 - 18
1500 - 1800	5 - 6	18 - 20
1800 - 2100	6 - 7	20

For window sizes exceeding 2000 mm, sheet edge engagement of around 20 mm is sufficient.

## Wet glazing

Lexan Exell D can be glazed using normal standard metal or wooden window frames in combination with glazing tapes and elastomeric glazing compounds e.g. silicone sealant.

## Dry glazing

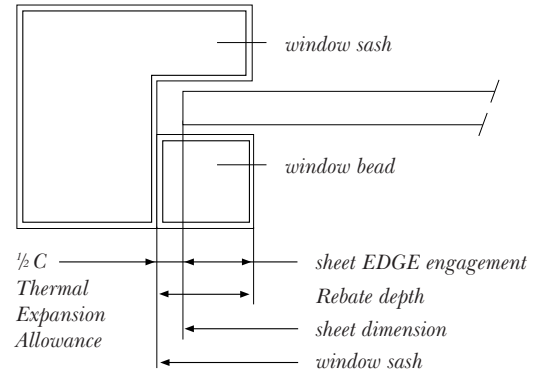
The advantage of dry glazing is that the rubber gaskets snap fit into the glazing bars which allows free movement of the sheet during expansion and contraction.

## Sheet thickness selection

Lexan Exell D thickness in mm	Shortest sheet side (Ratio sheet width/sheet length 1:>2) Center to center distance glazing profiles in mm.						
	400	375	450	425	400	490	470
3	550	490	575	550	510	575	550
4	675	625	680	650	600	675	650
5	800	725	825	780	730	800	775
6	1150	1000	1100	1050	1000	1100	1050
8							
Loading in n/m <sup>2</sup>	600	800	1000	1200	1400	1600	1800

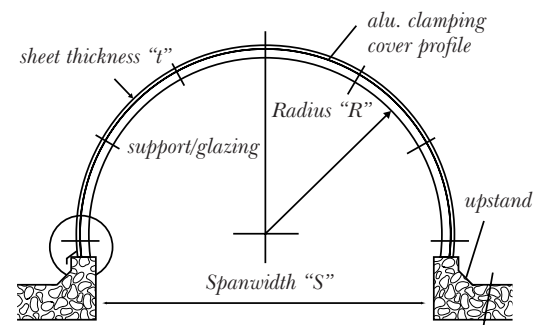
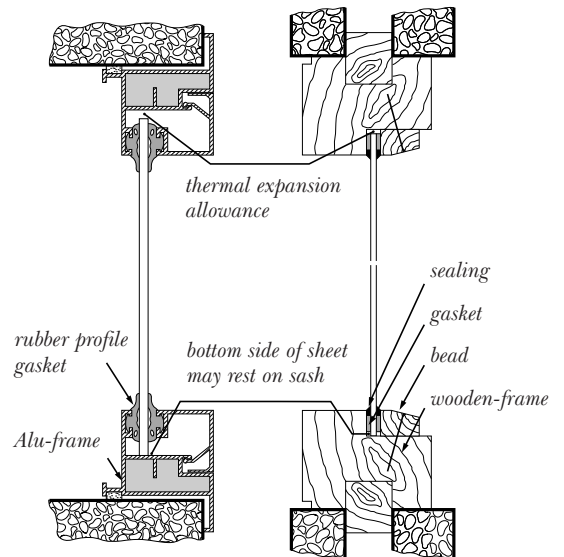
## Curved glazing

Lexan Exell D thickness in mm	Minimum allowable Radius in mm
3	525
4	700
5	875
6	1050
8	1400



dry glazing installation

wet glazing installation

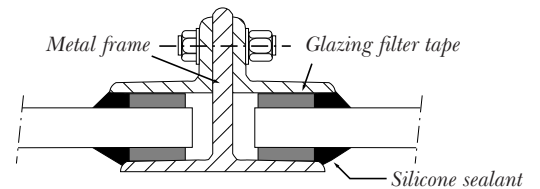


*Radius in meters*

		<i>Radius in meters</i>												
		2.0	2.2	2.4	2.6	2.8	3.0	3.2	3.4	3.6	3.8	4.0		
<i>Lexan® Sheet thickness in mm</i>	3	0.48	0.40										<i>600</i>	
	4	0.97	0.85	0.75	0.68	0.6	0.55							
	5	1.68	1.45	1.3	1.15	1.03	0.95	0.88	0.8	0.74	0.68	0.63		
	6		2.05	2.0	1.8	1.6	1.46	1.34	1.24	1.14	1.05	1.0		
	8										2.05	1.9		
	3												<i>800</i>	
	4	0.75	0.65	0.58	0.53									
	5	1.26	1.1	0.98	0.88	0.8	0.73	0.67	0.6	0.56				
	6	1.95	1.72	1.52	1.36	1.22	1.12	1.02	0.95	0.87	0.8	0.75		
	8					2.05	2.0	1.85	1.72	1.6	1.5	1.4		
	3												<i>1000</i>	
	4	0.6	0.53											
	5	1.02	0.9	0.8	0.72	0.65	0.6							
	6	1.58	1.37	1.22	1.1	1.0	0.9	0.8	0.77	0.7				
	8				2.05	1.95	1.8	1.63	1.5	1.4	1.3	1.2		
	3												<i>1200</i>	
4	0.5													
5	0.86	0.76	0.67	0.6										
6	1.32	1.16	1.03	0.93	0.85	0.77	0.7							
8			2.05	1.85	1.66	1.5	1.38	1.28	1.17	1.1	1.02			
		<i>Distance between curved profiles in meters</i>												

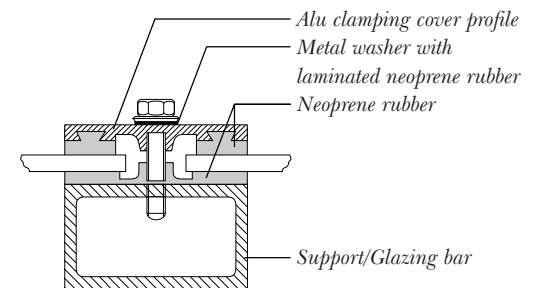
**Lexan® Sheet curved glazing using standard metal profiles**

This type of installation system is mainly used in small domestic type applications, car ports, warehouses, conservatories and other glass replacement situations.



**Lexan Sheet curved glazing using patented glazing systems**

There are many patented glazing systems commercially available. Many of these systems have already proved to be suitable for curved constructions in combination with Lexan® sheet.



**Cleaning**

For small areas wash sheet with a solution of mild soap and lukewarm water, using a soft cloth or sponge. For larger areas clean surface with a high pressure water and/or steam cleaner. Do not use abrasive cleaners or detergents or sharp instruments which may scratch.

## AMERICAS

### United States

GE Plastics  
1 Plastics Avenue  
Pittsfield, MA 01201  
Tel. (1) (413) 448 5400

### Brazil

GE Plastics South America  
Av. Das Nacoes Unidas, 12995 - 20 Andar  
Edificio Plaza Centenario  
04578 - 000 Sao Paulo, Sp  
Brazil  
Tel. (55) 11 5505 2800  
Fax (55) 11 5505 1757

### Argentina

GE Plastics South America  
Av. L.N. Alem 619 9 Piso  
1001 Buenos Aires  
Argentina  
Tel. (54) 1 317 8753  
Fax (54) 1 313 9560

## EUROPE

### European Headquarters

General Electric Plastics B.V. SPE  
Plasticslaan 1  
PO Box 117  
NL - 4600 AC Bergen op Zoom  
The Netherlands  
Tel. (31) (164) 29 27 42  
Fax (31) (164) 29 19 86

### United Kingdom

GE Plastics Ltd  
Old Hall Road  
Sale  
Cheshire M33 2HG  
United Kingdom  
Tel. (44) (161) 905 50 01  
Fax (44) (161) 905 50 04

### Italy

General Electric Plastics Italia S.p.A.  
Viale Brianza 181  
I - 20092 Cinisello Balsamo (Mi)  
Italy  
Tel. (39) 02 61 83 42 61  
Fax (39) 02 61 83 42 09

### Germany

General Electric Plastics GmbH  
Eisenstraße 5  
D - 65428 Rüsselsheim  
Germany  
Tel. (49) (61 42) 601 101  
Fax (49) (61 42) 601 259

### Spain

GET sl (Gestión y Especificaciones Técnicas)  
Agente Oficial España y Portugal  
C/Girona, 67, 3º-2a  
08009 Barcelona  
Spain  
Tel. (34) (93) 488 03 18  
Fax (34) (93) 487 32 36

### France

General Electric Plastics France S.à.R.L.  
Z.I. de St. Guénault B.P. 67  
F - 91002 Evry-Cedex  
France  
Tel. (33) (1) 60 79 69 00  
Fax (33) (1) 60 79 69 21

## PACIFIC

### Australia

GE Plastics (Australia) Pty. Ltd.  
175 Hammond Road  
Dandenong, Victoria 3175  
Australia  
Tel. (61) 39 794 4204  
Fax (61) 39 794 8563

### Beijing

GE Plastics  
Citic Building, 3rd Floor  
No. 19 Jian Guo Men Wai Avenue  
Beijing 100004  
China  
Tel. (86) 10 6500 6538  
Fax (86) 10 6500 6476

### Guangzhou

GE Plastics Guangzhou  
Room 1212, Yi An Plaza  
No. 38, Jian She 6 Road  
Guangzhou, 510060  
China  
Tel. (86) 20 8387 2818  
Fax (86) 20 3128 or 3118

### Hong Kong

GE Plastics Hong Kong Ltd.  
Rm 1008, Tower 1, The Gateway  
25 Canton Road  
Kowloon  
Hong Kong  
Tel. (852) 26 29 0880  
Fax (852) 26 29 0801

### Indonesia

GE Plastics Indonesia  
Menara Batavia 5th Floor,  
JI KH Mas Manyur kav.126  
Jakarta 10220  
Indonesia  
Tel. (62) 21 574 4980  
Fax (62) 21 574 7101

## Japan

SP Pacific Ltd.  
Nihonbashi Hamacho Park Bldg. 5th Floor  
2-35-4 Nihonbashi Hamacho  
Chuo-ku, Tokyo 103  
Japan  
Tel. (81) 3 569 6301  
Fax (81) 3 569 6306

## Korea

GE Plastics Korea Co. Ltd.  
#231-8 Nonhyun-Dong  
Kangnam-Ku  
Seoul 135-010  
Korea  
Tel. (822) 510 6273  
Tel. (882) 510 6291  
Fax (822) 510 6299

## Shanghai

GE Plastics Shanghai  
10th Floor, Shartex Center  
88 Zunyi Road(s)  
Shanghai 200335 China  
Tel. (86) 21 6270 6789  
Fax (86) 21 6270 9973  
Fax (86) 21 6270 9974  
Fax (86) 21 6270 9975

## Singapore

GE Singapore  
GE Tower, 240 Panjang Pagar Road  
#500 Singapore 088540  
Tel. (65) 326 3900  
Fax (65) 326 3946

## Taiwan

GE Plastics  
13th Floor, #168  
Tun Hua North Road  
Taipei  
Taiwan  
Tel. (886) 2 514 9842  
Fax (886) 2 514 9921

## Thailand

GE Plastics Thailand  
15th Floor, Thaniya Plaza Buiding  
52 Silom Road, Bangkok 10500  
Thailand  
Tel. (662) 231 2918  
Fax (662) 231 2322



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